

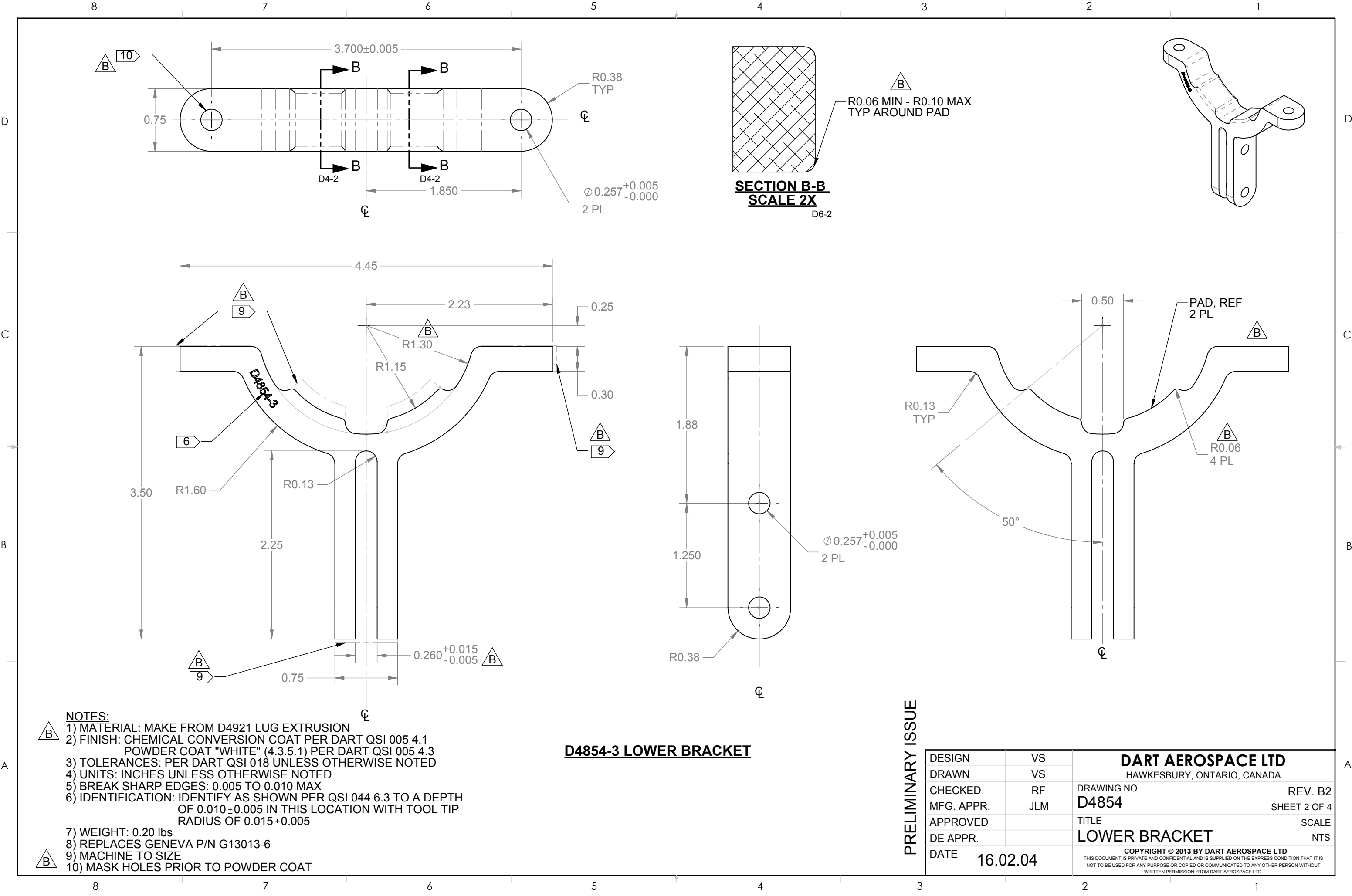
NOTES:

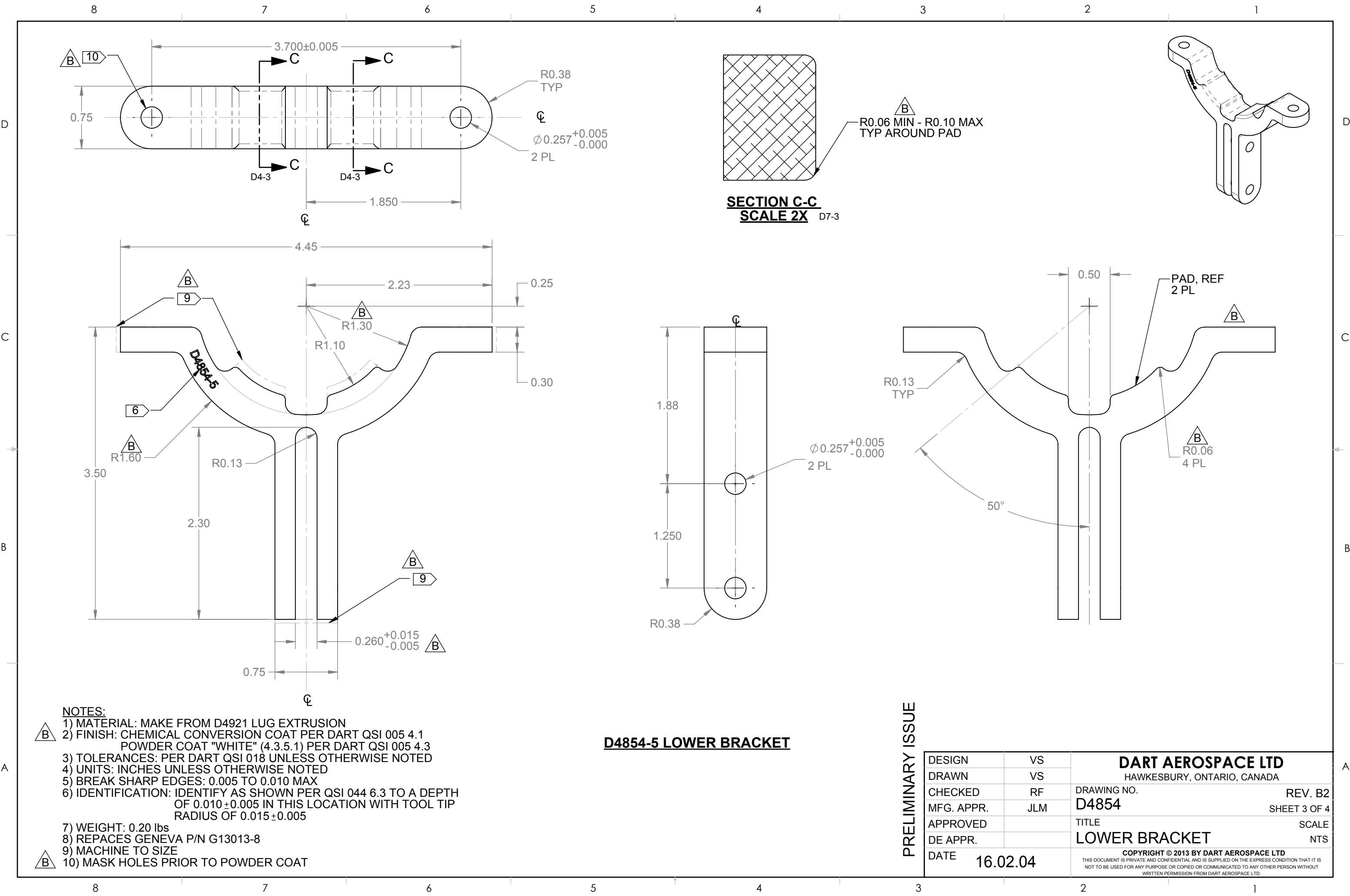
- 1) MATERIAL: MAKE FROM D4921 LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP RADIUS OF 0.015±0.005
- 7) WEIGHT: 0.19 lbs
- 8) REPLACES GENEVA P/N G13013-2
- 9) MACHINE TO SIZE
- 10) MASK HOLES PRIOR TO POWDER COAT

D4854-1 LOWER BRACKET

PRELIMINARY ISSUE

B	UPDATE MATERIAL TO D4921 LUG EXTRUSION, REVISE DIMENSIONS A1	VS	16.02.04A1
A	NEW ISSUE	OS	13.05.15
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B2
MFG. APPR.	JLM	D4854	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LOWER BRACKET	NTS
DATE	16.02.04	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





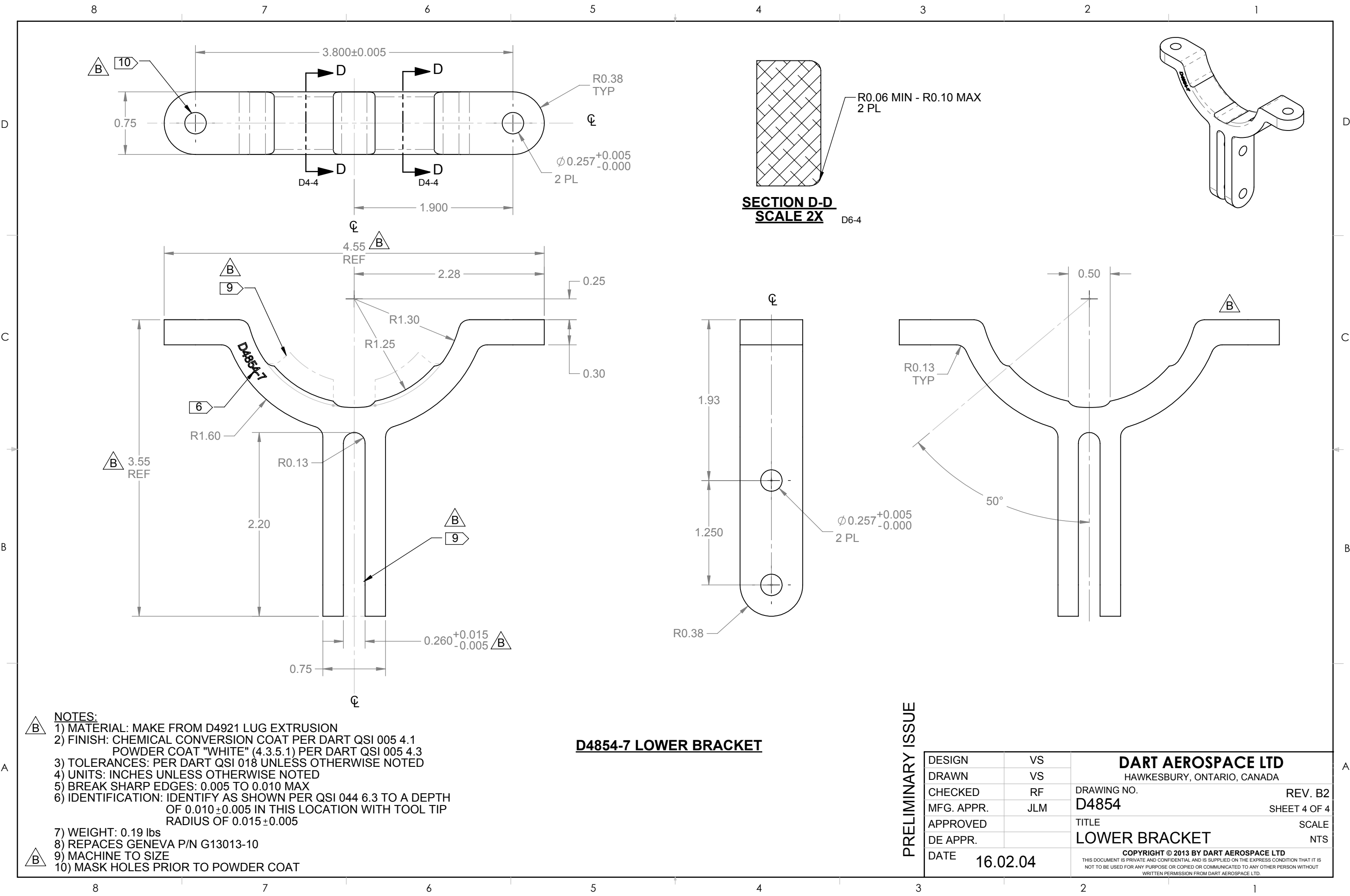
NOTES:

- 1) MATERIAL: MAKE FROM D4921 LUG EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
7) WEIGHT: 0.20 lbs
8) REPACES GENEVA P/N G13013-8
9) MACHINE TO SIZE
10) MASK HOLES PRIOR TO POWDER COAT

D4854-5 LOWER BRACKET

PRELIMINARY ISSUE

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B2
MFG. APPR.	JLM	D4854	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LOWER BRACKET	NTS
DATE	16.02.04	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



△B

- NOTES:**
- 1) MATERIAL: MAKE FROM D4921 LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY AS SHOWN PER QSI 044 6.3 TO A DEPTH
OF 0.010±0.005 IN THIS LOCATION WITH TOOL TIP
RADIUS OF 0.015±0.005
 - 7) WEIGHT: 0.19 lbs
 - 8) REPACES GENEVA P/N G13013-10
 - 9) MACHINE TO SIZE
 - 10) MASK HOLES PRIOR TO POWDER COAT

△B

D4854-7 LOWER BRACKET

PRELIMINARY ISSUE

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO. D4854	REV. B2
MFG. APPR.	JLM		SHEET 4 OF 4
APPROVED		TITLE LOWER BRACKET	SCALE NTS
DE APPR.		COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	16.02.04		